SKAND PRODUCT TEST REPORT

麦思登产品检测报告

SAMPLING PLAN(依据标准):
GB/T 18981-2008 射钉

PO NUMBER（订单号:）MSD-WL230905A

MATERIAL(材料):45# STEEL

COMMODITY（产品描述）:DRIVE PIN

FINISH(表面处理): ZINC

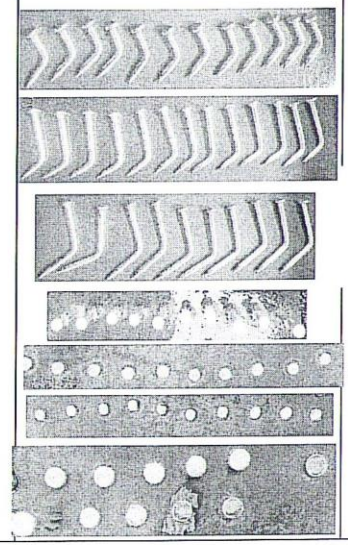
SZIE（尺寸）:PD37/PD50/PD62

COUNTRY OF ORIGIN(原产国):MADE IN CHINA

DIMENSIONAL INSPECTION:(检测尺寸)

INSPECTIONS ITEM(检测项目)	TEST QTY(检测数量)	TEST STANDARD(检测标准)	SPECIFIED(标准值)	ACTUAL RESULT(实测值)
HEAD DIAMETER(头径)	20	图号PD.0-1(DRAWING)	φ7.55-0.2 mm	7.40-7.53
SHANK DIAMETER(杆径)	20	图号PD.0-1(DRAWING)	φ3.7±0.037mm	3.68-3.72
SHANK LENGTH(杆长)	20	图号PD.0-1(DRAWING)	37±0.8mm/ 50±0.8mm/62±0.8mm	36.3-37.8/49.2-50.8/61.3-62.8

MECHANICAL PROPERTIES:ACCORDING TO(机械性能依据标准)

INSPECTIONS ITEM(检测尺寸)	TEST QTY(检测数量)	TEST STANDARD(检测标准)	TEST PICTURE(检测图片)	SPECIFIED(标准值)	ACTUAL RESULT(实测值)	PASS RATE(合格率)
CORE HARDNESS(芯部硬度)	10	GBT/18981-2008射钉		HRC50-57	PASSED	100%
BENDING TEST（弯曲度：）	10	PD37		弯曲60° 不断(60° WITHOUT BENDING)	10个弯曲到60° 不断(PASSED 60°)	100%
BENDING TEST（弯曲度：）	19	PD50、PD62		弯曲60° 不断(60° WITHOUT BENDING)	19个弯曲到60° 不断(PASSED 60°)	100%
射击性能（SHOOTING PERFORMANCE）：	40	GBT/18981-2008 Nail		射6mm厚的Q235钢板，钉尖能够穿透钢板 SHOOTING 6mm Q235 STEEL PLATE USING S5 POWER LOAD, PIN HEAD CAN PENETRATE THE STEEL PLATE	射击40个，都能穿透6mm钢板 (PASSED 6mm STEEL PLATE)	100%

INSPECTOR :(检测人) 吴国生. 2023.10.15

SEAL :(检测章)

技术资料专用章